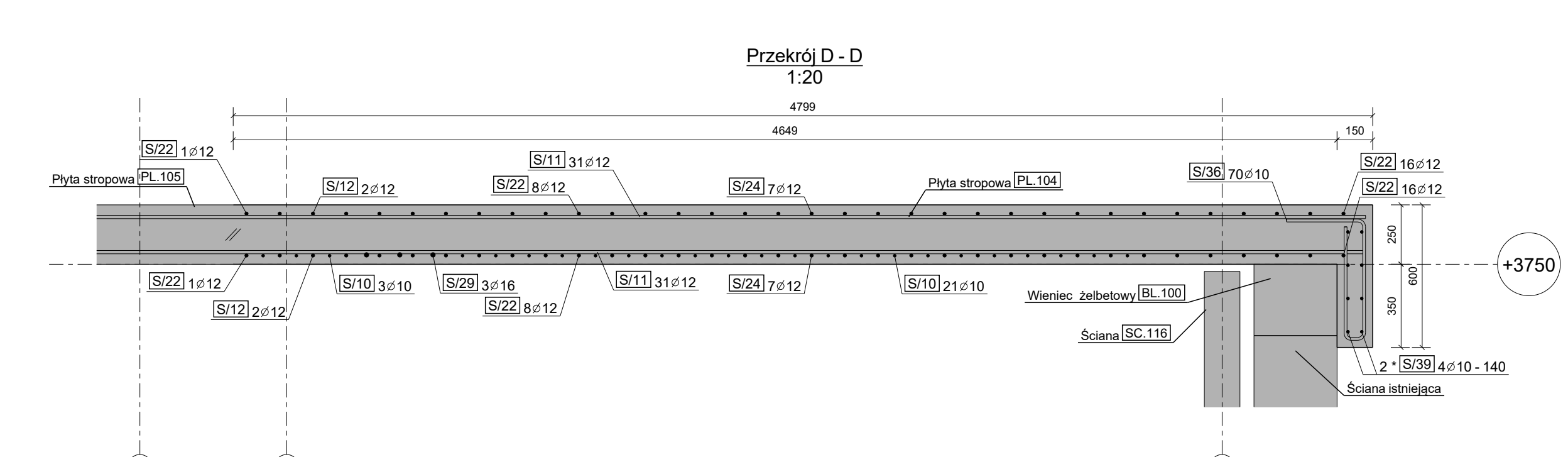
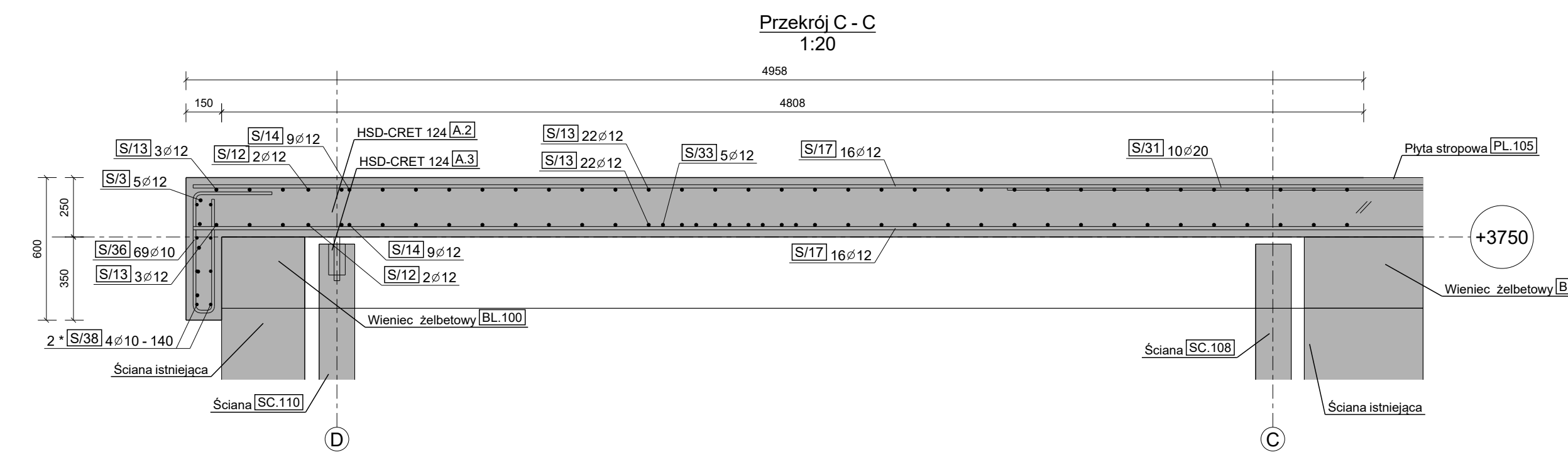
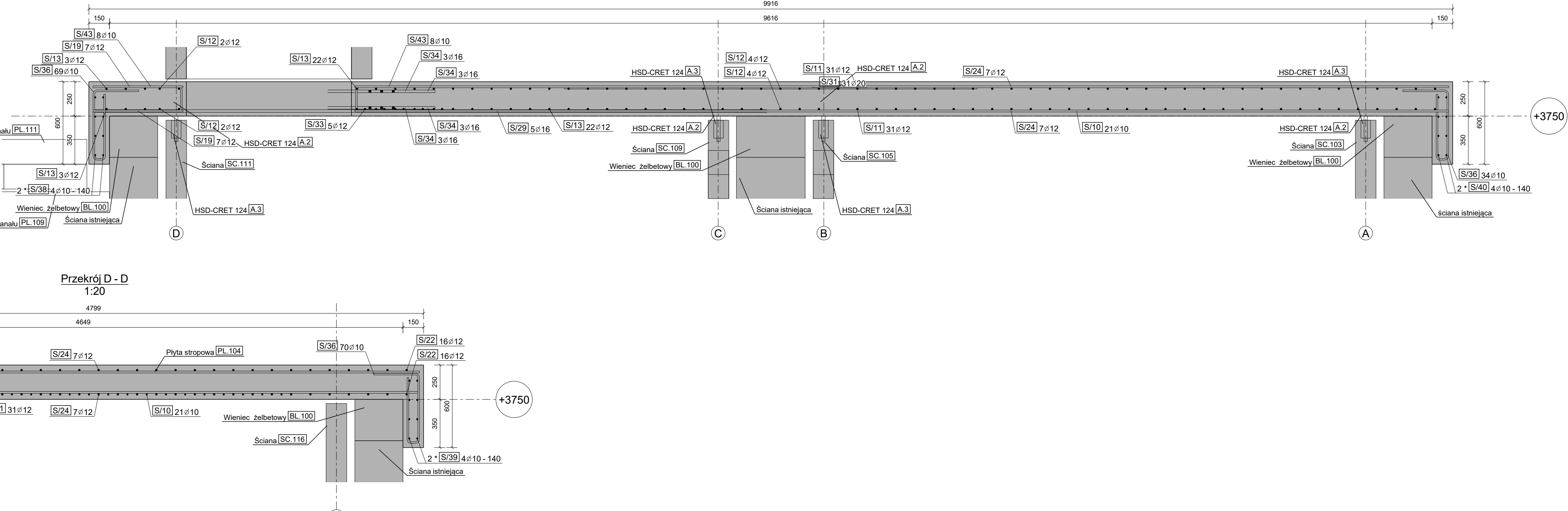
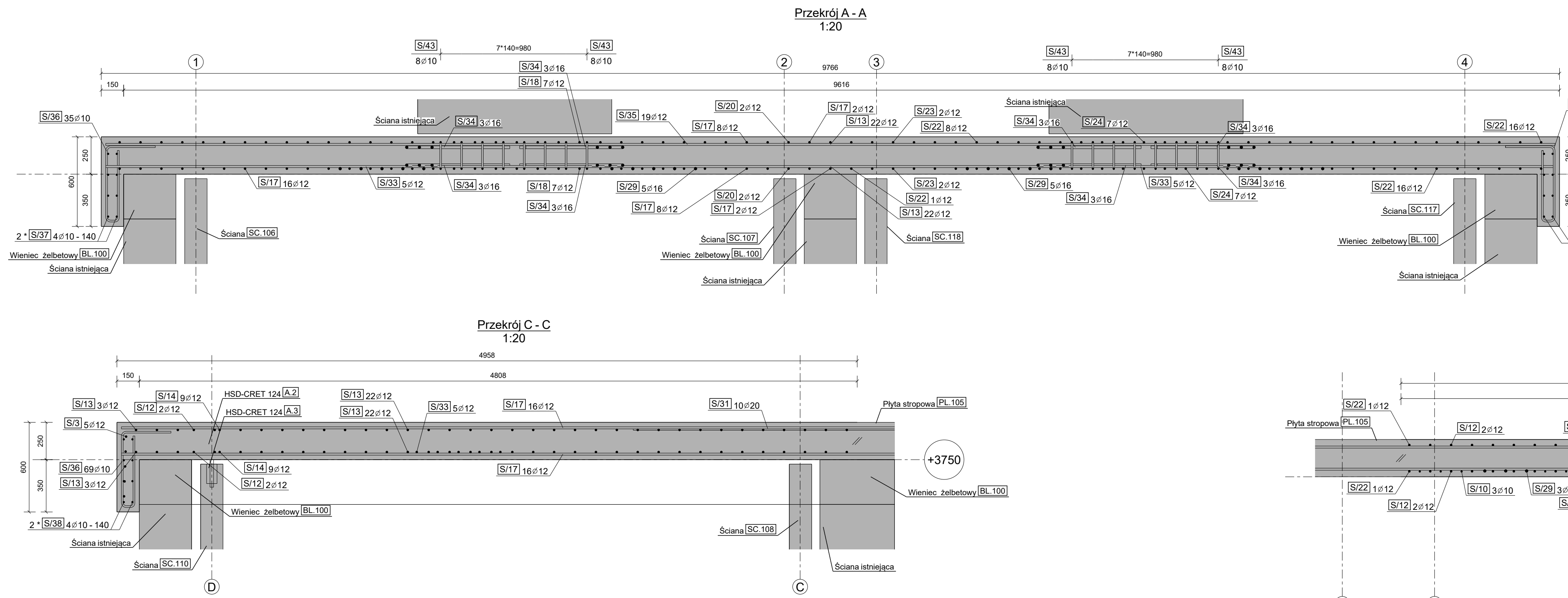
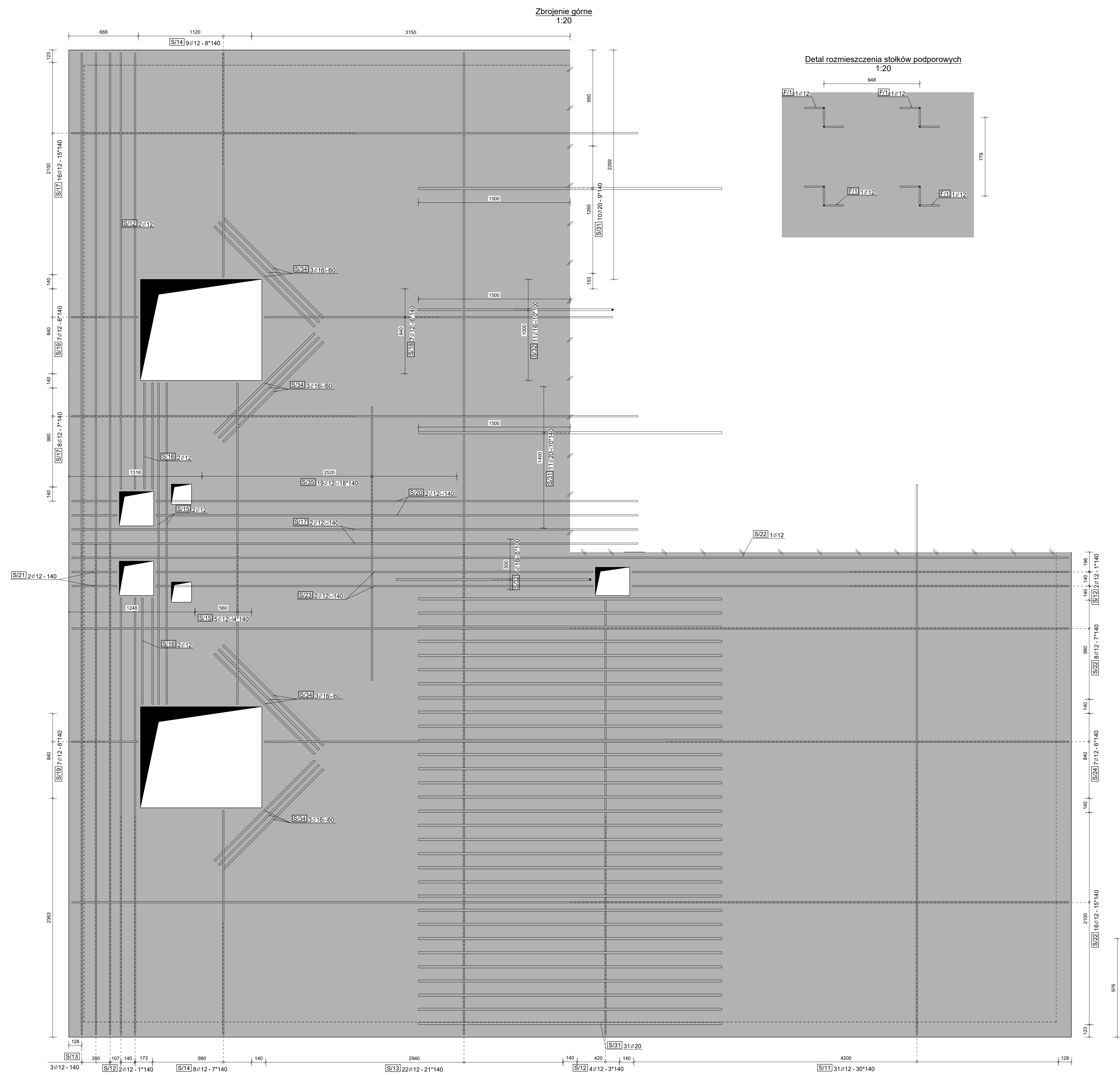
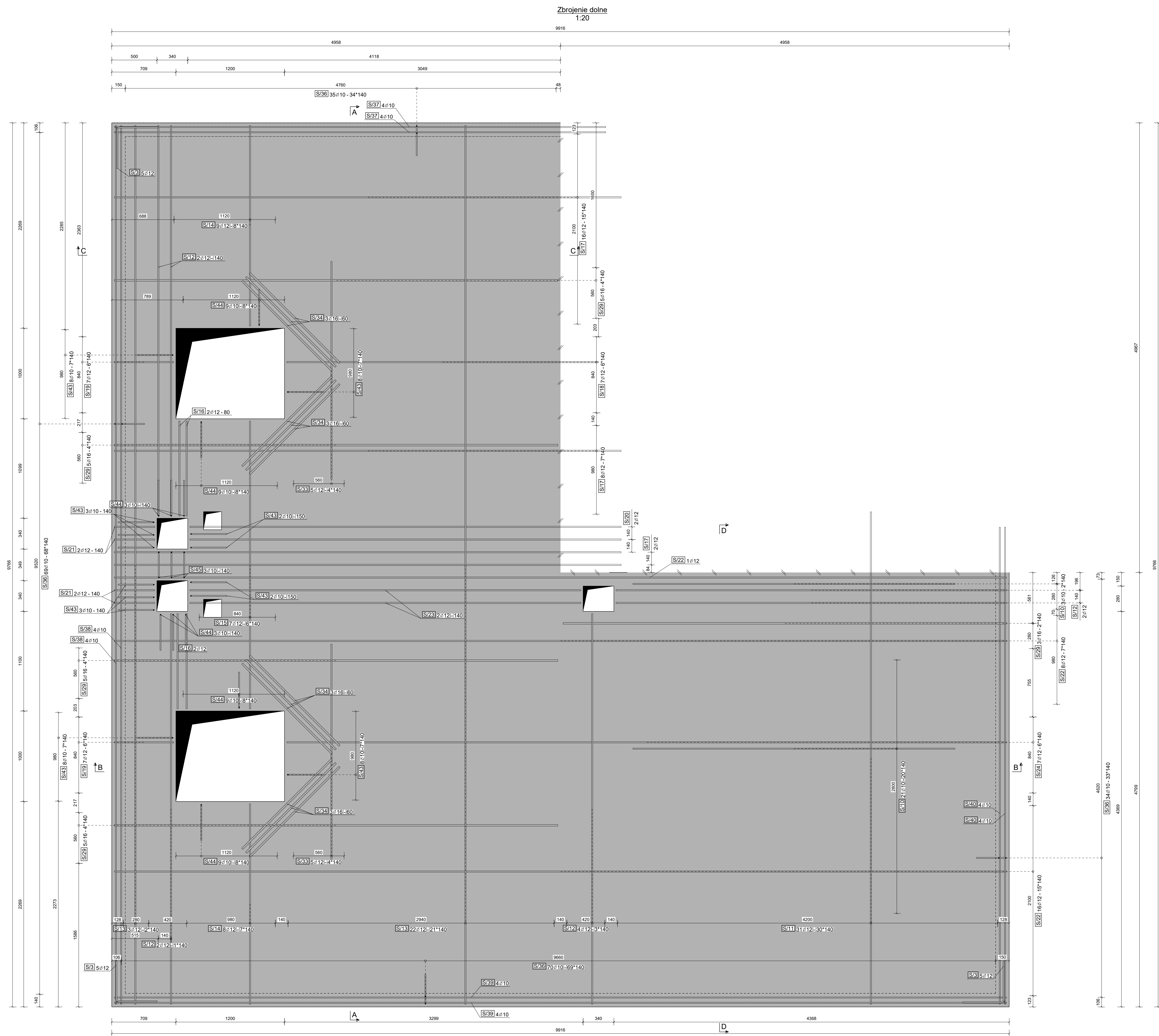


REINFORCING BAR BENDING SCHED

Process	Size (mm)	Number of Layers	Grain Size (μm)	Length (mm)	Weight/area (g/m ²)	Weight/length (g/cm)	Bending stress (N/mm ²)
S-1	10	16	8	1000	140	22.4	200
S-16	16	24	8	1008	358	57.3	308
S-24	24	32	8	1008	526	84.2	298.4
S-32	32	40	8	1008	694	111.1	295.6
S-40	40	48	8	1008	862	137.9	295.6
S-48	48	56	8	1008	1030	164.8	307.6
S-56	56	64	8	1008	1198	191.7	303.6
S-64	64	72	8	1008	1366	218.6	305.6
S-72	72	80	8	1008	1534	245.5	305.6
S-80	80	88	8	1008	1702	272.4	305.6
S-88	88	96	8	1008	1870	299.3	305.6
S-96	96	104	8	1008	2038	326.2	305.6
S-104	104	112	8	1008	2206	353.1	305.6
S-112	112	120	8	1008	2374	380.0	305.6
S-120	120	128	8	1008	2542	406.9	305.6
S-128	128	136	8	1008	2710	433.8	305.6
S-136	136	144	8	1008	2878	460.7	305.6
S-144	144	152	8	1008	3046	487.6	305.6
S-152	152	160	8	1008	3214	514.5	305.6
S-160	160	168	8	1008	3382	541.4	305.6
S-168	168	176	8	1008	3550	568.3	305.6
S-176	176	184	8	1008	3718	595.2	305.6
S-184	184	192	8	1008	3886	622.1	305.6
S-192	192	200	8	1008	4054	649.0	305.6
S-200	200	208	8	1008	4222	675.9	305.6
S-208	208	216	8	1008	4390	702.8	305.6
S-216	216	224	8	1008	4558	729.7	305.6
S-224	224	232	8	1008	4726	756.6	305.6
S-232	232	240	8	1008	4894	783.5	305.6
S-240	240	248	8	1008	5062	810.4	305.6
S-248	248	256	8	1008	5230	837.3	305.6
S-256	256	264	8	1008	5398	864.2	305.6
S-264	264	272	8	1008	5566	891.1	305.6
S-272	272	280	8	1008	5734	918.0	305.6
S-280	280	288	8	1008	5902	944.9	305.6
S-288	288	296	8	1008	6070	971.8	305.6
S-296	296	304	8	1008	6238	998.7	305.6
S-304	304	312	8	1008	6406	1025.6	305.6
S-312	312	320	8	1008	6574	1052.5	305.6
S-320	320	328	8	1008	6742	1079.4	305.6
S-328	328	336	8	1008	6910	1106.3	305.6
S-336	336	344	8	1008	7078	1133.2	305.6
S-344	344	352	8	1008	7246	1160.1	305.6
S-352	352	360	8	1008	7414	1187.0	305.6
S-360	360	368	8	1008	7582	1213.9	305.6
S-368	368	376	8	1008	7750	1240.8	305.6
S-376	376	384	8	1008	7918	1267.7	305.6
S-384	384	392	8	1008	8086	1294.6	305.6
S-392	392	400	8	1008	8254	1321.5	305.6
S-400	400	408	8	1008	8422	1348.4	305.6
S-408	408	416	8	1008	8590	1375.3	305.6
S-416	416	424	8	1008	8758	1402.2	305.6
S-424	424	432	8	1008	8926	1429.1	305.6
S-432	432	440	8	1008	9094	1456.0	305.6
S-440	440	448	8	1008	9262	1482.9	305.6
S-448	448	456	8	1008	9430	1509.8	305.6
S-456	456	464	8	1008	9598	1536.7	305.6
S-464	464	472	8	1008	9766	1563.6	305.6
S-472	472	480	8	1008	9934	1590.5	305.6
S-480	480	488	8	1008	10102	1617.4	305.6
S-488	488	496	8	1008	10270	1644.3	305.6
S-496	496	504	8	1008	10438	1671.2	305.6
S-504	504	512	8	1008	10606	1698.1	305.6
S-512	512	520	8	1008	10774	1725.0	305.6
S-520	520	528	8	1008	10942	1751.9	305.6
S-528	528	536	8	1008	11110	1778.8	305.6
S-536	536	544	8	1008	11278	1805.7	305.6
S-544	544	552	8	1008	11446	1832.6	305.6
S-552	552	560	8	1008	11614	1859.5	305.6
S-560	560	568	8	1008	11782	1886.4	305.6
S-568	568	576	8	1008	11950	1913.3	305.6
S-576	576	584	8	1008	12118	1940.2	305.6
S-584	584	592	8	1008	12286	1967.1	305.6
S-592	592	600	8	1008	12454	1994.0	305.6
S-600	600	608	8	1008	12622	2020.9	305.6
S-608	608	616	8	1008	12790	2047.8	305.6
S-616	616	624	8	1008	12958	2074.7	305.6
S-624	624	632	8	1008	13126	2101.6	305.6
S-632	632	640	8	1008	13294	2128.5	305.6
S-640	640	648	8	1008	13462	2155.4	305.6
S-648	648	656	8	1008	13630	2182.3	305.6
S-656	656	664	8	1008	13798	2209.2	305.6
S-664	664	672	8	1008	13966	2236.1	305.6
S-672	672	680	8	1008	14134	2263.0	305.6
S-680	680	688	8	1008	14302	2289.9	305.6
S-688	688	696	8	1008	14470	2316.8	305.6
S-696	696	704	8	1008	14638	2343.7	305.6
S-704	704	712	8	1008	14806	2370.6	305.6
S-712	712	720	8	1008	14974	2397.5	305.6
S-720	720	728	8	1008	15142	2424.4	305.6
S-728	728	736	8	1008	15310	2451.3	305.6
S-736	736	744	8	1008	15478	2478.2	305.6
S-744	744	752	8	1008	15646	2505.1	305.6
S-752	752	760	8	1008	15814	2532.0	305.6
S-760	760	768	8	1008	15982	2558.9	305.6
S-768	768	776	8	1008	16150	2585.8	305.6
S-776	776	784	8	1008	16318	2612.7	305.6
S-784	784	792	8	1008	16486	2639.6	305.6
S-792	792	800	8	1008	16654	2666.5	305.6
S-800	800	808	8	1008	16822	2693.4	305.6
S-808	808	816	8	1008	16990	2720.3	305.6
S-816	816	824	8	1008	17158	2747.2	305.6
S-824	824	832	8	1008	17326	2774.1	305.6
S-832	832	840	8	1008	17494	2801.0	305.6
S-840	840	848	8	1008	17662	2827.9	305.6
S-848	848	856	8	1008	17830	2854.8	305.6
S-856	856	864	8	1008	17998	2881.7	305.6
S-864	864	872	8	1008	18166	2908.6	305.6
S-872	872	880	8	1008	18334	2935.5	305.6
S-880	880	888	8	1008	18502	2962.4	305.6
S-888	888	896	8	1008	18670	2989.3	305.6
S-896	896	904	8	1008	18838	3016.2	305.6
S-904	904	912	8	1008	19006	3043.1	305.6
S-912	912	920	8	1008	19174	3070.0	305.6
S-920	920	928	8	1008	19342	3096.9	305.6
S-928	928	936	8	1008	19510	3123.8	305.6
S-936	936	944	8	1008	19678	3150.7	305.6
S-944	944	952	8	1008	19846	3177.6	305.6
S-952	952	960	8	1008	20014	3204.5	305.6
S-960	960	968	8	1008	20182	3231.4	305.6
S-968	968	976	8	1008	20350	3258.3	305.6
S-976	976	984	8	1008	20518	3285.2	305.6
S-984	984	992	8	1008	20686	3312.1	305.6
S-992	992	1000	8	1008	20854	3339.0	305.6
S-1000	1000	1008	8	1008	21022	3365.9	305.6
S-1008	1008	1016	8	1008	21190	3392.8	305.6
S-1016	1016	1024	8	1008	21358	3419.7	305.6
S-1024	1024	1032	8	1008	21526	3446.6	305.6
S-1032	1032	1040	8	1008	21694	3473.5	305.6
S-1040	1040	1048	8	1008	21862	3500.4	305.6
S-1048	1048	1056	8	1008	22030	3527.3	305.6
S-1056	1056	1064	8	1008	22198	3554.2	305.6
S-1064	1064	1072	8	1008	22366	3581.1	305.6
S-1072	1072	1080	8	1008	22534	3608.0	305.6
S-1080	1080	1088	8	1008	22702	3634.9	305.6
S-1088	1088	1096	8	1008	22870	3661.8	305.6
S-1096	1096	1104	8	1008	23038	3688.7	305.6
S-1104	1104	1112	8	1008	23206	3715.6	305.6
S-1112	1112	1120	8	1008	23374	3742.5	305.6
S-1120	1120	1128	8	1008	23542	3769.4	305.6
S-1128	1128	1136	8	1008	23710	3796.3	305.6
S-1136	1136	1144	8	1008	23878	3823.2	305.6
S-1144	1144	1152	8	1008	24046	3850.1	305.6
S-1152	1152	1160	8	1008	24214	3877.0	305.6
S-1160	1160	1168	8	1008	24382	3903.9	305.6
S-1168	1168	1176	8	1008	24550	3930.8	305.6
S-1176	1176	1184	8	1008	24718	3957.7	305.6
S-1184	1184	1192	8	1008	24886	3984.6	305.6
S-1192	1192	1200	8	1008	25054	4011.5	305.6
S-1200	1200	1208	8	1008	25222	4038.4	305.6
S-1208	1208	1216	8	1008	25390	4065.3	305.6
S-1216	1216	1224	8	1008	25558	4092.2	305.6
S-1224	1224	1232	8	1008	25726	4119.1	305.6
S-1232	1232	1240	8	1008	25894	4146.0	305.6
S-1240	1240	1248	8	1008	26062	4172.9	305.6
S-1248	1248	1256	8	1008	26230	4199.8	305.6
S-1256	1256	1264	8	1008	26398	4226.7	305.6
S-1264	1264	1272	8	1008	26566	4253.6	305.6
S-1272	1272	1280	8	1008	26734	4280.5	305.6
S-1280	1280	1288	8	1008	26902	4307.4	305.6
S-1288	1288	1296	8	1008	27070	4334.3	305.6
S-1296	1296	1304	8	1008	27238	4361.2	305.6
S-1304	1304	1312	8	1008	27406	4388.1	305.6
S-1312	1312	1320	8	1008	27574	4415.0	305.6
S-1320							

The total bar length is the accurate length in the bar axis using the B method according to PN-EN ISO 3766:2006.
Dimensions of stirrups and bent bars are given in the outside.
Sumaryczna długość pręta jest długością rzeczywistą w osi pręta metodą B wg PN-EN ISO 3766:2006.
Wymiary szkieletów i prętów giętych podane po stronie zewnętrznej.



UWAGA! Dokładne wymiary dostosować do istniejącej konstrukcji.

[illegible]